

**SPECIFICATIONS**  
**PARTICLE SENSOR**  
**KS-41B**



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# Outline

The KS-41B is a sensor which uses the light scattering method for measuring the particle number concentration in photoresist solutions. The particle count is determined for various sizes. Sample fluid contacting parts are made of synthetic quartz and PFA.

By connecting the KS-41B to the controller KE-40B1, a liquid-borne particle counter system with up to ten size ranges can be created.

Using the KE-40B1, it is also possible to freely specify the size ranges 0.1  $\mu\text{m}$  to 0.5  $\mu\text{m}$  for particle detection. The factory default setting is five channels ( $\geq 0.1 \mu\text{m}$ ,  $\geq 0.15 \mu\text{m}$ ,  $\geq 0.2 \mu\text{m}$ ,  $\geq 0.3 \mu\text{m}$ ,  $\geq 0.5 \mu\text{m}$ ).

The KS-41B does not have measurement controls or a display for measurement results. It is designed to be used under control of a separate controller KE-40B1 which also supplies power to the KS-41B. The KS-41B can be connected to the Rion multi-point monitoring system with a multi-point unit KZ-51.

The KS-41B incorporates a leak sensor. If a leak is detected, an alarm output can be activated.

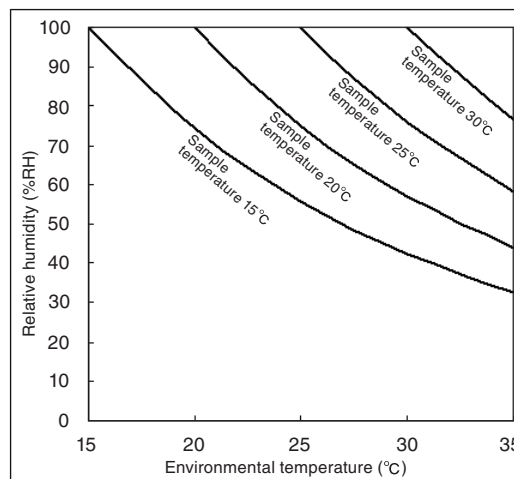
As the KS-41B does not incorporate a flow control circuit for the sample fluid, the flow rate of the sample fluid must be controlled by external means.

The rated sample fluid flow is 5 mL per minute.

# Specifications

Optical system	90° sideway light scattering method
Light source	Diode pumped solid state laser (wave length 532 nm; rated output 500 mW)
Laser product class	Class 1, IEC 60825-1 (2014) Internal particle detection mechanism uses Class 4 laser
Light detector	Multi-channel silicon photodiode
Materials of parts exposed to sample	Synthetic quartz, PFA
Allowable sample type	Fluids which do not corrode the fluid contact materials
Calibration	By polystyrene latex (PSL) particles with refractive index 1.6 in pure water The particles for calibration are traceable to the NIST standard
Measurable particle size range	0.1 $\mu\text{m}$ to 0.5 $\mu\text{m}$ (with PSL particles in pure water)

Size range	<p>Freely specify from 0.1 <math>\mu\text{m}</math> to 0.5 <math>\mu\text{m}</math> and up to 10 channels can be set with controller.</p> <p>Channels can be set by 0.01 <math>\mu\text{m}</math> steps.</p> <p>Upper limit for smallest particle size channel: 0.15 <math>\mu\text{m}</math></p> <p>The factory default setting is five channels (<math>\geq 0.1 \mu\text{m}</math>, <math>\geq 0.15 \mu\text{m}</math>, <math>\geq 0.2 \mu\text{m}</math>, <math>\geq 0.3 \mu\text{m}</math>, <math>\geq 0.5 \mu\text{m}</math>)</p>
Counting efficiency	<p>50% <math>\pm</math>10%</p> <p>(The test is compared with the reference device using PSL particles in pure water which sizes are 1.5 to 3 times minimum detectable particle size. Using the count data of reference device obtained by correcting the counting efficiency to 100%.)</p>
Size resolution	10% or less (in the vicinity of 0.1 $\mu\text{m}$ PSL particles)
Flow rate	5 mL / min
Effective sampling flow rate	2.5 mL/min $\pm$ 0.5 mL/min
Maximum particle number concentration	9,600 particles / mL (coincidence loss 10%)
False count rate	Average 0.1 particles / mL or less (measured with light source off)
Sample pressure range	300 kPa or less (gauge pressure)
Sample temperature range	+15°C to +30°C (no condensation in the sample system. The graph below plots environmental temperature and relative humidity for different sample temperatures. In the region to the top right of the respective curve, condensation on the flow cell may occur)



Warm-up time                      About 15 minutes (after power was turned on)  
5 minutes or less (from receiving laser-on command in measurement pause/laser off condition)

Sample port

INLET                              Sample inlet, 2 mm × 4 mm dia. flared joint for tube

OUTLET                             Sample outlet, 2 mm × 4 mm dia. flared joint for tube

Purge gas                         Purge air port: One-touch type joint for outer dia. 6 mm tube

In the cases listed below, the interior of the unit should be cleaned with purge gas to prevent adverse effects on the optical system and electrical circuitry.

- If the cleanliness of usage environment is lower than classification of air cleanliness class 6 defined by ISO 14644-1
- If the temperature of the sample is lower than the environmental temperature, so that moisture condensation may occur on the flow cell
- If there is the possibility that corrosive gases in the vicinity may intrude into the unit
- If there is the possibility that corrosive gases in the sample may permeate through the internal PFA tube

Purge gas requirements

- Dry clean air or nitrogen gas
- Temperature +15°C to +30°C
- Flow rate 5 L/min to 10 L/min

Input/output connectors

CONTROLLER                      For connection of controller KE-40B1 or multi-point unit KZ-51

LIQUID LEAK ALARM

Shorted during normal operation, open when internal leak is detected (accepts electric wire with a 1.25 mm<sup>2</sup> cross section (AWG16))

Maximum load: 30 V DC, 1 A

ALARM1, ALARM2 terminals

Terminals are closed by relay when the instruction of alarm output is conveyed via the controller of multi-point monitoring system (accepts electric wire with a 1.25 mm<sup>2</sup> cross section (AWG16))

Maximum load: 30 V DC, 1 A

Indicators	Two color light emitting diode
PARTICLE MONITOR	
	Briefly flashes green when particles above minimum detectable particle size are detected
LIQUID LEAK	Lit green when leak is not detected within chassis Lit red when leak is detected within chassis
CELL	Lit green during normal operation Lit red due to flow cell contamination, condensation or particle number concentration in sample reached or exceeded maximum particle number concentration
	Off when light source is off
LASER	Lit green during normal operation Flashing green when light source is nearing the end of its service life Lit red when light source temperature is out of range Flashing red when light source output is not normal Off when light source is off
DATA LINK	
	When connected to controller KE-40B1 Always off
	When connected to multi-point unit KZ-51 Lit green when communication is possible Briefly flashes green when communication is being carried out normally Briefly flashes red when error has occurred during communication Off when no communication is being carried out, or the unit is not controlled by the controller
POWER	Lit green while power to unit is on Flashing red when an error occurred in the internal program
Installation inclination angle	
	Max. 2° (range for normal operation of internal leak sensor)

## Environmental Requirements

### Operation Environments

	Indoor Use Only
Altitude	Up to 2000 m
Overvoltage Category	II (when connected to controller KE-40B1 or multi-point unit KZ-51)
Pollution Degree	2
Protection Class	I

### Environmental conditions for operation

+15°C to +30°C, 80% RH or less (no condensation)

### Environmental conditions for storage

-10°C to +50°C, 90% RH or less (no condensation and no freezing in internal piping)

### Power

12 V DC

(supplied by controller KE-40B1 or multi-point unit KZ-51 via the interface for connecting particle sensor)

### Electric power consumption

70 VA

### Dimensions

Approx. 178 mm (H) × 464 mm (W) × 334 mm (D) (maximum dimensions)

Approx. 164 mm (H) × 464 mm (W) × 305 mm (D) (without protruding parts)

### Weight

Approx. 12.5 kg

### Supplied Accessories

Tube A vacuum pack	1
(2 mm × 4 mm dia., 1.5 m flared PFA tube 2, union joint 1)	
Connection cable A (KS-42-125) 1 m	1
Cleaning brush set B (KS-41-341)	1
Instruction manual	1
Inspection certificate	1
Instruction sheet for “Transport and Installation”	1
Liquid-borne particle counter usage precautions	1

### Factory option

Additional particle size, 0.07 μm (KS-41-S45)

### Options

Controller	KE-40B1 (Ver.2.7 or later)
Multi-point unit	KZ-51
Syringe sampler (10 mL syringe version)	KZ-30W1/30W2 (Ver.2.35 or later)
Purge air unit	KX-33A/33B
(The prevention of moisture condensation and the removal of corrosive gases are impossible)	

Consumables Laser, Flow cell, Urethane roll stock (air packing for sealing)

Calibration interval One year

EMC requirements

Test title EN 61326-1

EMI (Electromagnetic interference)

Conducted emission CISPR11: Class A

Radiated emission CISPR11: Class A

EMS (Electromagnetic susceptibility)

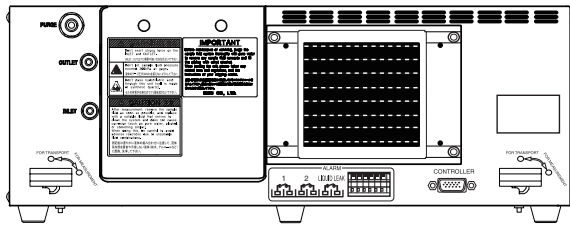
Electrostatic discharges EN 61000-4-2  
Performance criterion B

Radio-frequency electromagnetic field  
EN 61000-4-3  
Performance criterion A\*

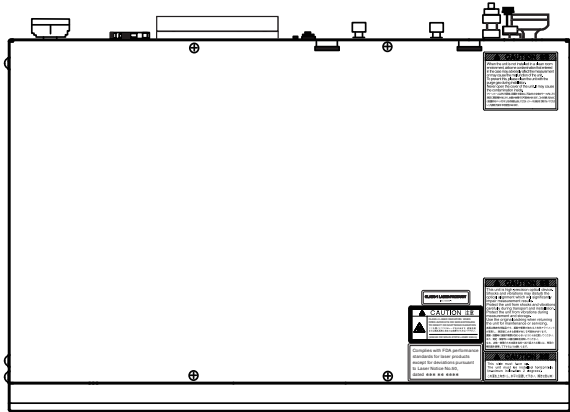
Electrical fast transients/burst  
EN 61000-4-4  
Performance criterion B

Radio-frequency conducted disturbances  
EN 61000-4-6  
Performance criterion A

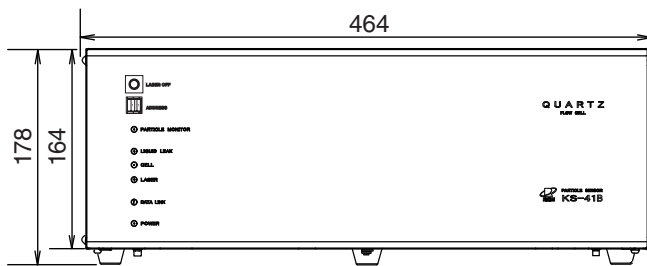
\*At the 0.07  $\mu\text{m}$  size range, the electromagnetic waves of about 600 MHz or more may generate the false counts.



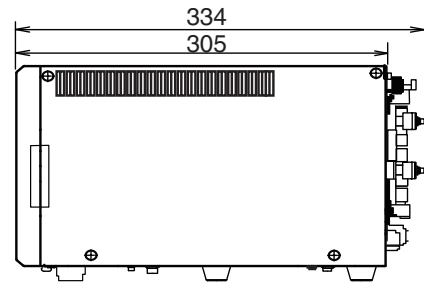
Rear View



Top View



Front View



Right Side View

Unit: mm

### Dimensional Drawings

Specifications subject to change without notice