SPECIFICATIONS

PARTICLE SENSOR

KA-05



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Outline

The KA-05 uses the light scattering principle to detect airborne particles. The unit measures particle size and particle count and is designed to be used as a particle sensor in a multi-point monitoring system.

The unit incorporates the proprietary Rion multi-point system interface which allows connection to a multi-point monitoring system.

Because the unit does not include a power supply, pump, and display, these functions must be provided through connection to external equipment.

The unit has two measurable particle size ranges ($\geq 0.5 \ \mu m$ and $\geq 5.0 \ \mu m$) and the flow rate is 28.3 L/min. Because the unit does not include controls or indicators for measurement, it must be controlled by software (such as RP Monitor EVO or similar) used for operation of a multi-point monitoring system.

By using the D/A converter interface available as a factory option, the measured particle count can be converted into a 4 to 20 mA current for direct output to an instrumentation system. The values for the two measurable particle size ranges ($\geq 0.5 \mu m$ and $\geq 5.0 \mu m$) are provided as separate outputs. Factory options are products that can be installed in the unit before the unit is shipped.

Specifications

Optical system	90° sideway light scattering method	
Light source	Laser diode (wavelength 785 nm, rated output 70 mW)	
Laser product class	Class 1, IEC 60825-1 (2014)	
	Internal particle detection mechanism uses Class 3B laser	
Light detector	Silicon photodiode	
Collecting optics	Spherical mirror	
Allowable measurement sample types		
	Air	
Sample pressure	Atmospheric pressure	
Calibration	By polystyrene latex (PSL) particles with refractive index 1.6 in clean air	
Minimum detectable particle size		
	$0.5 \ \mu m$ (for spherical particles with refractive index 1.6)	
Size range	Two channels ($\geq 0.5 \ \mu m$, $\geq 5.0 \ \mu m$)	

Counting efficiency	50% \pm 20% (measuring PSL particles in the range of 0.5 μ m)
	$100\% \pm 10\%$ (measuring PSL particles in the range with 1.5 to 2
	times larger than 0.5 µm)
Size resolution	15% or less (in the vicinity of 0.5 μ m PSL particles)
Error of size range thres	hold value
	$\pm 10\%$ or less
Responsivity	0.5% or less
Maximum particle numb	per concentration
	28,000,000 particles/m ³ (coincidence loss within 10%)
False count rate	7 particles/m ³ or less (95% confidence interval)
Flow rate	28.3 L/min
Flow control	Flow rate controlled by critical orifice connected to vacuum source of -60 kPa (gauge pressure) or lower
Maximum tube length	
INLET	5 m (when connecting 6 mm inner diameter tube)
OUTLET	30 m (when connecting 12 mm inner diameter tube)
Warm-up time	10 minutes or less
LED Indicators	
POWER	Serves to indicate the status of the power
SENSOR	Serves to indicate the status of the particle detector section
Internal interface	
Multi-point system in	terface
	Protocol For RION multi-point system
Inputs/outputs Modular connector R.	J-45
	For connection of DC power and control equipment compatible
	with multi-point system interface
USB mini-B	For connection of control equipment compatible with serial in- terface
Sample inlet/outlet	
INLET	Outer diameter 1/4-inch (approx. 6.35 mm)
OUTLET	Outer diameter 1/2-inch (approx. 12.7 mm)
Power	9 V to 28 V DC (max. 100 mA at 24 V)

Environmental Requirem	ents	
Operation Environments		
	Indoor Use Only	
Altitude	Up to 2000 m	
Supply Voltage Fluctuations		
	9 V to 28 V DC (max. 100 mA at 24 V)	
Overvoltage Category		
	I	
Pollution Degree	2	
Protection Class	Ш	
Environmental conditions	s for operation	
	+15°C to +40°C, 85% RH or less (no condensation)	
Environmental conditions	s for storage	
	-10°C to +50°C, 90% RH or less (no condensation)	
Dimensions	Approx. 90 mm (H) \times 130 mm (W) \times 56 mm (D)	
	(without protruding parts)	
	Approx. 127 mm (H) \times 130 mm (W) \times 56 mm (D)	(maximum)
Weight	Approx. 650 g	
Supplied accessories		
11	Hook-and-loop fastener	8
	Inlet cap	1
	Outlet cap	1
	Concise manual	1
	Inspection certificate	1
	2 pins connector plug (for factory option KA-05-S2	1) 1
	3 pins connector plug (for factory option KA-05-S2	1) 2
Options		
	Zero count filter	KA-05-S23
	Isokinetic probe (aluminium)	KA-05-S24
	Isokinetic probe (stainless-steel)	KA-05-S25
	DIN rail set	KA-05-S26
	Stand	KA-05-S27
	USB cable (A to mini-B)	
	Instruction manual (printed)	
Consumable parts		
	Laser diode, O ring of outlet	

Recommended calibration interval

One year

Factory option

D/A converter interface KA-05-S21

Converts the particle count in a selected channel into 4 mA to 20 mA DC current. Two independent output sources available

Output range	Select one from 0 to 1, 0 to 10, 0 to 100, 0 to 1,000, 0 to 10,000,
	0 to 100,000, 0 to 16, 0 to 256, 0 to 4,096, 0 to 40,960, 0 to
	409,600
Load resistance	$0~\Omega$ to $500~\Omega$ (including the resistance of the connection cable)
Output precision	±1%
Power	15 V to 28 V DC (max. 140 mA at 24 V)
Inputs/outputs	POWER terminal strip: For input DC power
	Output terminal strip: For output 4 mA to 20 mA DC current

Software (downloaded from RION website)

SETUP Application Configures parameters of multi-point system interface and D/A converter interface using set up mode of the unit.





Front view





Bottom view



Back side view

Unit: mm

Dimensional Drawings

Specifications subject to change without notice